berglass Guardrail, Handrail & Ladders



HIGH PERFORMANCE COMPOSITE SOLUTIONS

























FRP Railing & Ladder Systems

The FRP guardrail, handrail, and ladder systems offered by Fibergrate Composite Structures combine corrosion resistance, long life and a low maintenance design, making them superior to conventional metallic systems. These advanced systems are designed and manufactured with lightweight components that are easy to fabricate and install. Savings on labor and equipment often make the total installed cost of FRP railing systems



comparable to that of steel. Combining lower installation costs with low maintenance and long life results in a significantly lower life cycle cost than that of its counterparts.



DYNARAIL® GUARDRAIL

The 1-3/4" x 1/8" pultruded square tube guardrail line includes everything needed to install OSHA- and IBC-compliant horizontal and inclined railing systems with either two or three rails. Fibergrate can also provide specialty picketed guardrail systems.

DYNAROUND™ GUARDRAIL

Fibergrate's newest guardrail solution is composed of 1.9" O.D. pultruded tubes. This UV-coated system was designed as a more durable alternative to standard aluminum and steel round railings. DynaRound can be used in applications where safety and ergonomics are a major concern. Round rails eliminate the flat surfaces of square tube systems which can become a resting place for tools and other equipment, creating potentially hazardous situations for dropping/falling objects. The rounded railing and corners also eliminate sharp edges, providing a more comfortable grip for end-users. In addition, the overall appearance of the system is more aesthetically pleasing than the square tube alternative because all fasteners are hidden which provides a smooth, clean look. Fibergrate can also provide customized round guardrail systems.

DYNARAIL® HANDRAIL

The Dynarail handrail (grab rail) system can be added to a Dynarail (square tube) or DynaRound (round tube) guardrail or wall to meet code requirements.

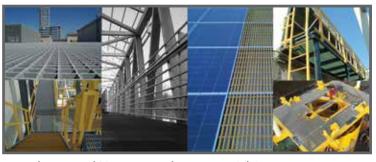
DYNARAIL® LADDERS

The Dynarail ladder line includes ladders, standard walkthrus and safety cages.

Dynarail and DynaRound components, including the railing, kickplate, and ladder rungs, are manufactured using the proven Fibergrate pultrusion process. In this process, continuous fiber rovings and mat as well as a synthetic veil are mechanically drawn through a resin bath and shaped through a series of forming guides, then pulled through a heated die.



FIBERGRATE MARKETS



- Architectural/Commercial
- Bridge & Highway
- Chemical
- Food & Beverage
- Manufacturing
- Metals & Mining

- Oil & Gas
- Power/Utilities
- Recreation
- Telecommunications
- Transportation
- Water & Wastewater

Dynarail® & DynaRound™ Railings & Ladders

Why Use FRP?



Corrosion Resistant: Dynarail® and DynaRound™ fiberglass railings and ladders are known for their ability to provide corrosion resistance in the harshest environments and chemical exposures.



Low Maintenance: The corrosion resistant properties of Fibergrate's FRP products reduce or eliminate the need for sandblasting, scraping and painting. Products are also easily cleaned with a high pressure washer.



Electrically & Thermally Non Conductive:

Fiberglass is electrically non conductive for safety and has low thermal conductivity which results in a more comfortable product when physical contact occurs.



Low Install Cost: Due to ease of fabrication and lightweight, FRP guardrail and handrail systems eliminate the need for heavy lifting equipment. Components are also labeled with tags that correspond to engineering drawings to ensure time-efficient and accurate installation.



Fire Retardant: Flame spread rating of 25 or less, as tested in accordance with ASTM E-84, and meets the self-extinguishing requirements of ASTM D-635.



Long Service Life: Fiberglass products provide outstanding durability and corrosion resistance in demanding applications, therefore providing improved product life over traditional materials.



UV Protection: UV inhibitors in the resin matrix, along with a synthetic surfacing veil, provide optimum protection from the effects of UV weathering. (Note: An optional UV coating is required for Dynarail railing and ladder system installations with intense UV exposure. The DynaRound system is UV coated.)

NSF.

NSF® Standard 61-Certified:

Fibergrate is now able to offer NSF Standard 61-Certified Dynarail® FRP guardrail, handrail and ladder systems. These products complement the complete line of NSF Standard 61-Certified Fibergrate® molded

gratings, Dynaform® fiberglass structural shapes, and Safe-T-Span® pultruded gratings assembled from NSF Standard 61-Certified components. Molded gratings are available in all Fibergrate® molded grating mesh patterns and thicknesses, except 4'x 12' Micro-Mesh® panels.



Heavy Metal Safe:

The EPA, OSHA and other regulatory agencies created to protect our lives and our

natural resources have increased legislation to control heavy metals such as lead, chrome, cadmium and other metals in all products where exposure is a health threat. Fibergrate Composite Structures Inc. supports this strengthened legislation and has, for more than 20 years, voluntarily tested for heavy metals in our products and minimized or eliminated heavy metals from our products.

Resin Systems

ISOFR

Isophthalic polyester resin formulation with a low flame spread rating of 25 or less designed for applications where there is moderate exposure to corrosive elements.

VEFR

Vinyl ester resin system with a flame spread of 25 or less for dependable resistance to both acidic and alkaline environments.

Table of Contents:

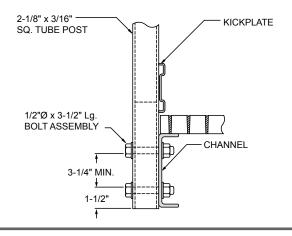
Dynarail Post Installation Methods P	! 4-5
Modular Dynarail Guardrail System P	. 6-7
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Dynarail® Post Installation Methods

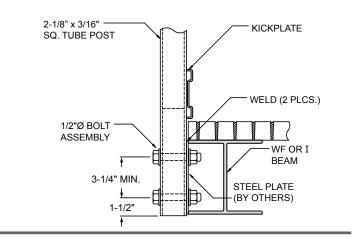
See page 7 for part numbers. For installation conditions not shown, contact Fibergrate.

All details are for posts spaced 6' max on centers to meet a F.O.S. of 2.0 under OSHA and IBC loads, unless noted otherwise.

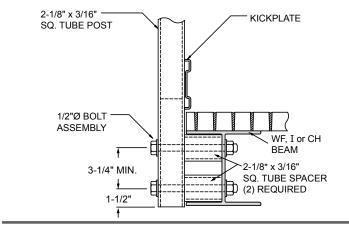
DRAWING A - POST TO FRP OR STEEL CHANNEL



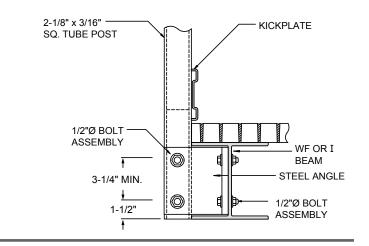
DRAWING B - POST TO STEEL PLATE ON STEEL BEAM



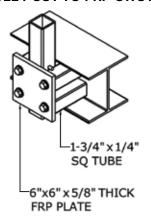
DRAWING C - POST TO FRP OR STEEL BEAM OR CHANNEL WITH FRP SPACERS



DRAWING D POST TO STEEL ANGLE ON FRP OR STEEL BEAM



DRAWING E REMOVABLE POST TO FRP OR STEEL BEAM

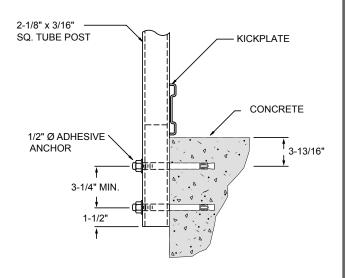


Dynarail® Post Installation Methods

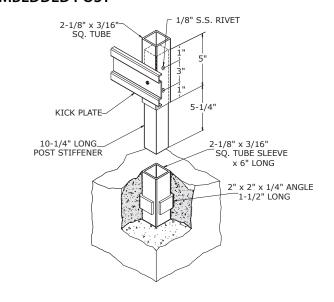
See page 7 for part numbers. For installation conditions not shown, contact Fibergrate.

All details are for posts spaced 6' max on centers to meet a F.O.S. of 2.0 under OSHA and IBC loads, unless noted otherwise.

DRAWING F - SIDE-MOUNTED POST

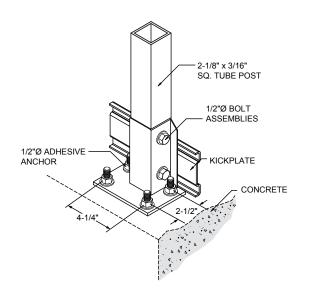


DRAWING G - EMBEDDED POST



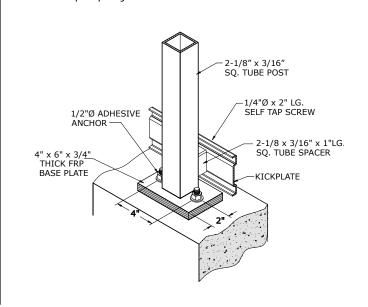
DRAWING H - TOP MOUNT STAINLESS STEEL STANCHION BASE

5'-6" max on center post spacing for IBC to meet a F.O.S. of 2.0



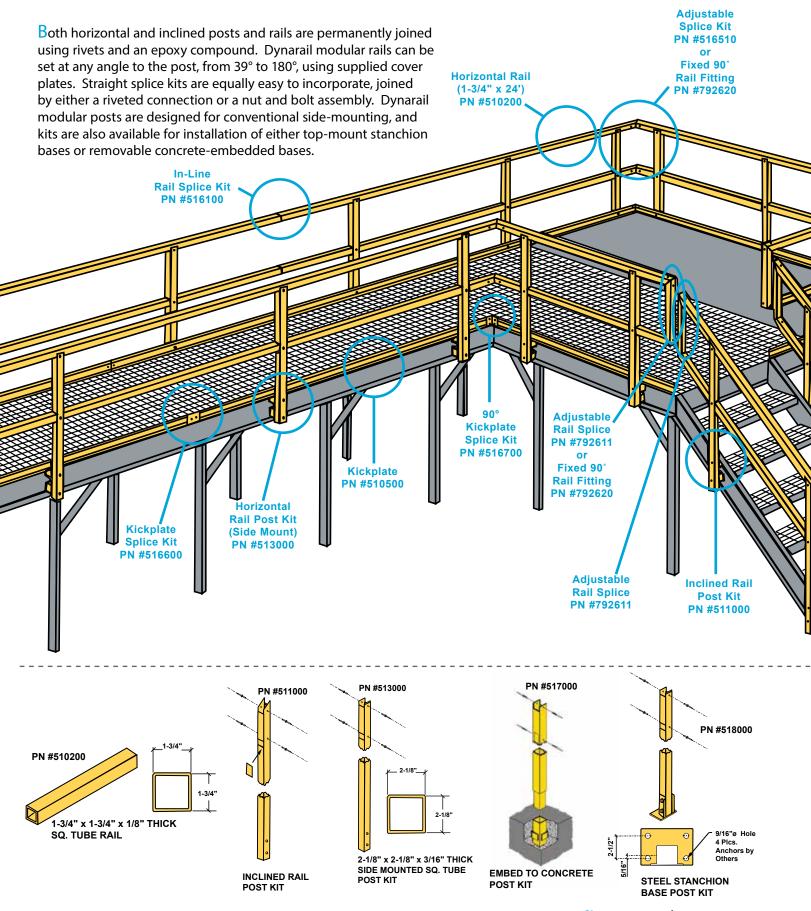
DRAWING I -TOP MOUNT FRP STANCHION BASE

4' max on center post spacing for IBC to meet a F.O.S. of 2.0



MAX PULLOUT FORCE ON EACH CONCRETE ANCHOR BOLT			
Drawing F Drawing H Drawing			
OSHA (200 lb)	2129 lbf	1292 lbf	2100 lbf
IBC (50 lb/ft)	3193 lbf	1777 lbf	2100 lbf

Dynarail® Modular Guardrail System

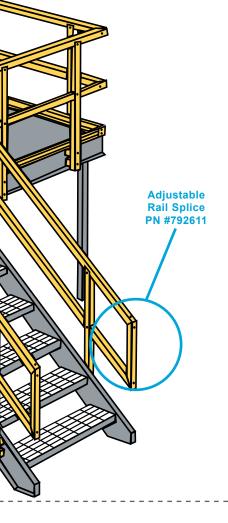


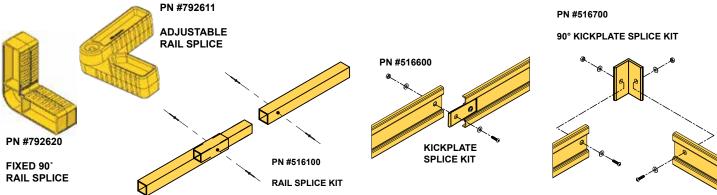
		DESCRIPTION		
PART #	DESCRIPTION NOTE: All part numbers listed are ISOFR and are NON-UV coated items.			
	1 ea. Post 2-1/8" x 3/16" x 45" High Sq. Tube			
511000	Doot Kit (Inclined Doil)	4 ea. Cover Plates 2-1/8" x 3-1/4"		
511000	Post Kit (Inclined Rail)	4 ea. Rivets 18-8 SS		
		1 000 10 0 0 0		
540000	Post Kit (Horizontal Rail)	1 ea. Post 2-1/8" x 3/16" x 50-1/4" High Sq. Tube (Undrilled)		
513000	Side Mount	4 ea. Rivets 1/8" x 3/8" 18-8 SS		
		1 ea. #10 x 1" Hex Washer Head Self Tap Screw		
		1 ea. Post 2-1/8" x 3/16" x 41-1/2" High		
547000	Post Kit (Horizontal Rail)	1 ea. 1-3/4" Sq. Bar Extension 5" Long		
517000	Removable Concrete Embedded	1 ea. Sleeve 2-1/8" x 3/16" x 6" Sq. Tube (Ships Loose)		
	Lilibeadea	4 ea. Rivets 18-8 SS		
		1 ea. #10 x 1" Hex Washer Head Self Tap Screw		
		1 ea. Post 2-1/8" x 3/16" x 41-1/4" High		
	Post Kit (Horizontal Rail)	1 ea. Stanchion Base 316 SS		
518000	Top Mount (SS Base)	2 ea. Bolts 1/2" x 3" and Nuts 316 SS		
		4 ea. Rivets 18-8 SS		
		1 ea. #10 x 1" Hex Washer Head Self Tap Screw		
		1 ea. Post 2-1/8" x 3/16" x 40-3/4" High		
	518200 Post Kit (Horizontal Rail) Top Mount (FRP Base)	1 ea. Stanchion Base FRP		
518200		1 ea 2-1/8" x 3/16" Sq. Tube Kickplate Spacer		
	Top Would (FIXE base)	1 ea. 1/4" Hex Bolt Assembly		
		4 ea. Rivets 18-8 SS		
510500	Kickplate	9/16" Deep x 4" High x 1/8" Thick x 24' Long		
540000	Kislanista Onlina Kit	1 ea. Splice 1-3/4" x 4" x 3/16"		
516600	Kickplate Splice Kit	2 ea. 1/4" x 1" x Socket Round Head Bolts, Nuts and Washers		
540700	16. 1 1 1 0 1. 16.1000	1 ea. Splice 2-1/8" x 1-1/8" x 3/16"		
516700	Kickplate Splice Kit 90°	2 ea. 1/4" x 1" x Socket Round Head Bolts, Nuts and Washers		
540540	Adimetable Online Kit	2 ea. Adjustable Rail Splices		
516510	Adjustable Splice Kit	8 ea. Rivets 18-8 SS		
510100	000 5: 10 1: 16:	2 ea. Fixed 90° Rail Splices		
516400	90° Fixed Splice Kit	8 ea. Rivets 18-8 SS		
=10100		1 ea. Splice 1-1/2" Sq. Tube		
516100	In-Line Splice Kit	4 ea. Rivets 18-8 SS		
510200	Rail	1-3/4" x 1/8" x 24' Long Yellow Square Tube		
792611	Adjustable Rail Splice	1 ea. Adjustable from 39° to 180°		
792620	90° Rail Splice	1 ea. Fixed 90° Railing Connector		
519105	In-Line Rail Splice	In-Line Splice Square 9-7/8"		
519170	End Cap	End Cap for 1-3/4" Sq. Tube Guardrail		
510100	Spacer Material	21' of 2-1/8" x 3/16" Yellow Square Tube		
Bonding material should be ordered with each shipment of railing material.				

Bonding material should be ordered with each shipment of railing material.

Order 1 kit (# 549100) for every 15 posts

SI Conversions: inch = 25.4 mm 1 foot = .305 m 1 mm = .0394 inches 1 meter = 3.28 feet

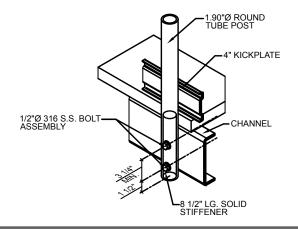




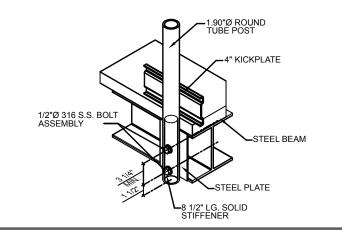
DynaRound™ Post Installation Methods

All details are for posts spaced 4' max on centers to meet a F.O.S. of 2.0 under OSHA and IBC loads, unless noted otherwise.

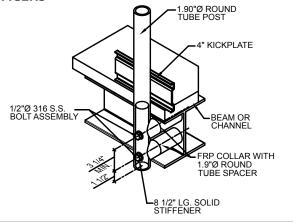
DRAWING A - POST TO FRP OR STEEL CHANNEL



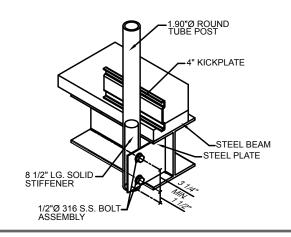
DRAWING B -POST TO STEEL PLATE ON STEEL BEAM



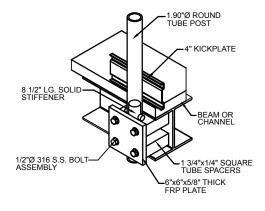
DRAWING C POST TO FRP OR STEEL BEAM OR CHANNEL WITH
FRP SPACERS



DRAWING D - POST TO STEEL ANGLE ON FRP OR STEEL BEAM



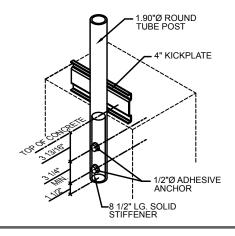
DRAWING E - REMOVABLE POST TO FRP OR STEEL BEAM



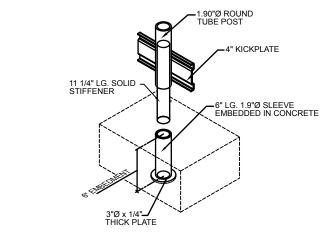
DynaRound™ Post Installation Methods

All details are for posts spaced 4' max on centers to meet a F.O.S. of 2.0 under OSHA and IBC loads, unless noted otherwise.

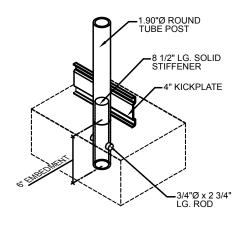
DRAWING F - SIDE MOUNT POST TO CONCRETE



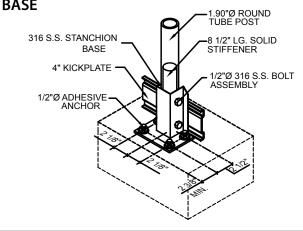
DRAWING G - REMOVABLE EMBEDDED POST IN CONCRETE



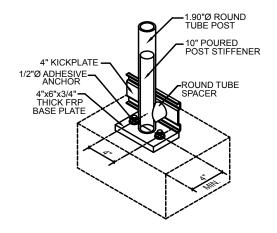
DRAWING H - FIXED EMBEDDED POST IN CONCRETE



DRAWING I -TOP MOUNTED STAINLESS STEEL STANCHION BASE

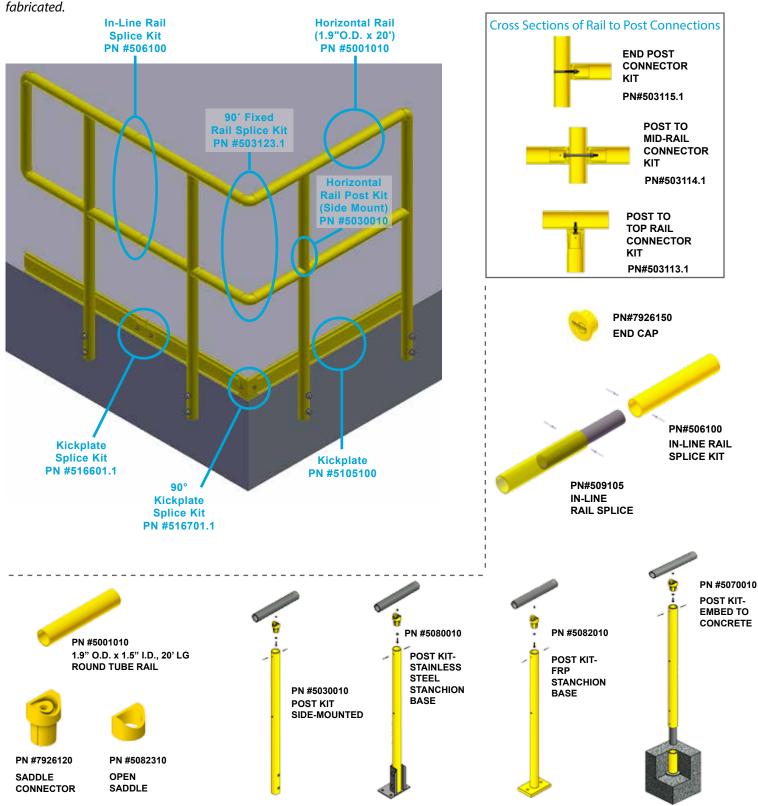


DRAWING J TOP MOUNTED FRP STANCHION BASE



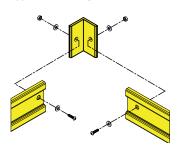
DynaRound™ Modular Guardrail System

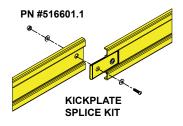
The DynaRound modular railing system is offered as UV coated for maximum weather resistance. Straight and adjustable rail splice kits are easy to incorporate, installed with riveted + bonded connections. Rail to post connections use saddle connectors with hidden bolts for the cleanest installation possible. Specially designed saddles and connectors minimize the number of miter cuts required to make a gap free installation easy. *Inclined guardrail assemblies need to be shop fabricated*



PN #516701.1

90° KICKPLATE SPLICE KIT





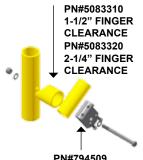




SS HANDRAIL BRACKET TO POST KIT

PN#503116.1 1-1/2" FINGER CLEARANCE PN#503117.1 2-1/4" FINGER CLEARANCE

SPACER



PN#794509 (BRACKET ONLY)

TWO SELF TAPPING SCREWS (PN#756670) ARE REQUIRED TO ATTACH SS BRACKET TO HANDRAIL TUBE. ONE SPACER (PN#5083310 OR PN#5083320) AND ONE 3/8" x 4-1/2" DIA HEX HEAD BOLT ARE REQUIRED TO CONNECT BRACKET TO GUARDRAIL POST.

PART #	NOTE: All part numbers listed	DESCRIPTION are VEFR; those containing exposed material are UV coated items.
		1 ea. Round Tube Horizontal Post
		Saddle Connector
5030010	Post Kit Side Mount	1/4" x 1-1/2" Bolt, 1/4" Washer
		1 ea. #10 x 1" Hex Washer Head Self Tap Screw
		1/4"-20 Rivnut 18-8 SS; 2 ea. Rivets 18-8 SS
		1 ea. Round Tube Removable Horizontal Intermediate Post
	Do at 16th Do see as a bla	Saddle Connector
5070010	Post Kit Removable Embed to Concrete	1/4" x 1-1/2" Bolt
	Elliped to Coliciete	1 ea. #10 x 1" Hex Washer Head Self Tap Screw
		1/4"-20 Rivnut 18-8 SS; 2 ea. Rivets 18-8 SS
		1 ea. Round Tube Horizontal Intermediate Post
		1 ea. Stanchion Base FRP
E002010	Post Kit Top Mount w/	Saddle Connector
5082010	FRP Stanchion Base	1/4" x 1-1/2" Bolt
		1 ea. #10 x 1" Hex Washer Head Self Tap Screw
		1/4"-20 Rivnut 18-8 SS; 2 ea. Rivets 18-8 SS
		1 ea. Round Tube Horizontal Intermediate Post
		1 ea. Stanchion Base 316 SS
5000010	D 1161 (00 D)	2 ea. 1/2" x 3" Bolts; 1/4" x 1-1/2" Bolt
5080010	Post Kit (SS Base)	Saddle Connector
		1 ea. #10 x 1" Hex Washer Head Self Tap Screw
		1/4"-20 Rivnut 18-8 SS; 2 ea. Rivets 18-8 SS
5105100*	Kickplate	9/16" Deep x 4" High x 1/8" Thick x 24' Long
		1 ea. Splice 1-3/4" x 4" x 3/16"
516601.1*	Kickplate Splice Kit	2 ea. 1/4" x 1" x Socket Round Head Bolts, Nuts and Washers
		1 ea. Splice 2-1/8" x 1-1/8" x 3/16"
516701.1*	Kickplate Splice Kit 90°	2 ea. 1/4" x 1" x Socket Round Head Bolts, Nuts and Washers
		Saddle Connector
503115.1	End Post Connector Kit	1 ea. 1/4" x 2-3/4" Flat Head Machine Screw, 1/4" Washer, 1/4" Lock-
303113.1		2 ea. 1/8" Rivets
		2 ea. Saddle Connectors
503114.1	Post to Mid Rail Connector Kit	1 ea. 1/4" x 3-1/2" Hex Head Bold, 2 ea. 1/4" Washer
503114.1		1 ea. 1/4" Lock-nut; 4 ea. 1/8" Rivets
	_	Saddle Connector
503113.1	Post to Top Rail	1 ea. 1/4" x 1" Hex Head Bolt, 1/4" Washer, 1/4" Rivnut
505115.1	Connector Kit	2 ea. 1/8" Rivets
		1 ea. 1.9" O.D. Round Tube Spacer (1-1/2" Finger Clearance)
	Handrail Bracket to	2 ea. #14 x 1" Self Tap Screw
503116.1	Post Kit	SS Handrail Bracket
	(1-1/2" Finger Clearance)	
		1 ea. 3/8" x 4-1/2" Hex Head Bolt & 3/8" Lock-nut; 2 ea. 3/8" Washe
	Handrail Bracket to	1 ea. 1.9" O.D. Round Tube Spacer (2-1/4" Finger Clearance)
503117.1	Post Kit	2 ea. #14 x 1" Self Tap Screw
	(2-1/4" Finger Clearance)	SS Handrail Bracket
		1 ea. 3/8" x 4-1/2" Hex Head Bolt & 3/8" Lock-nut; 2 ea. 3/8" Washe
506510	Adjustable Splice Kit	2 ea. Adjustable from 39° to 180° Rail Splices
		8 ea. Rivets 18-8 SS
503123.1	90° Fixed Splice Kit	2 ea. Fixed 90° Rail Splices
	· ·	8 ea. Rivets 18-8 SS
E06400		2 ea. Splice 1.9" O.D. Round Tube
506100	In-Line Splice Kit	
	In-Line Splice Kit	8 ea. Rivets 18-8 SS
5001010	Rail	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube
	Rail Adjustable Rail Splice	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube 1 ea. Adjustable from 39° to 180°
5001010	Rail	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube
5001010 792614	Rail Adjustable Rail Splice	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube 1 ea. Adjustable from 39° to 180°
5001010 792614 7926130	Rail Adjustable Rail Splice 90° Rail Splice	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube 1 ea. Adjustable from 39° to 180° 1 ea. Fixed 90° Handrail Connector
5001010 792614 7926130 509105	Rail Adjustable Rail Splice 90° Rail Splice In-Line Rail Splice	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube 1 ea. Adjustable from 39° to 180° 1 ea. Fixed 90° Handrail Connector In-Line Splice Round 10"
5001010 792614 7926130 509105 7926150 794509	Rail Adjustable Rail Splice 90° Rail Splice In-Line Rail Splice End Cap Handrail Bracket	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube 1 ea. Adjustable from 39° to 180° 1 ea. Fixed 90° Handrail Connector In-Line Splice Round 10" Round Guardrail End Cap 316 SS Handrail Bracket for 1.9" O.D. Post
5001010 792614 7926130 509105 7926150 794509 5083310	Rail Adjustable Rail Splice 90° Rail Splice In-Line Rail Splice End Cap Handrail Bracket Spacer (1-1/2" F.C.)	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube 1 ea. Adjustable from 39° to 180° 1 ea. Fixed 90° Handrail Connector In-Line Splice Round 10" Round Guardrail End Cap 316 SS Handrail Bracket for 1.9" O.D. Post 1 ea. 1.9" O.D. HR Bracket Spacer (1-1/2" Finger Clearance)
5001010 792614 7926130 509105 7926150 794509 5083310 5083320	Rail Adjustable Rail Splice 90° Rail Splice In-Line Rail Splice End Cap Handrail Bracket Spacer (1-1/2" F.C.) Spacer (2-1/4" F.C.)	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube 1 ea. Adjustable from 39° to 180° 1 ea. Fixed 90° Handrail Connector In-Line Splice Round 10" Round Guardrail End Cap 316 SS Handrail Bracket for 1.9" O.D. Post 1 ea. 1.9" O.D. HR Bracket Spacer (1-1/2" Finger Clearance) 1 ea. 1.9" O.D. HR Bracket Spacer (2-1/4" Finger Clearance)
5001010 792614 7926130 509105 7926150 794509 5083310 5083320 7926120	Rail Adjustable Rail Splice 90° Rail Splice In-Line Rail Splice End Cap Handrail Bracket Spacer (1-1/2" F.C.) Spacer (2-1/4" F.C.) Saddle Connector	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube 1 ea. Adjustable from 39° to 180° 1 ea. Fixed 90° Handrail Connector In-Line Splice Round 10" Round Guardrail End Cap 316 SS Handrail Bracket for 1.9" O.D. Post 1 ea. 1.9" O.D. HR Bracket Spacer (1-1/2" Finger Clearance) 1 ea. 1.9" O.D. HR Bracket Spacer (2-1/4" Finger Clearance) Saddle Connector for Round Guardrail
5001010 792614 7926130 509105 7926150 794509 5083310 5083320 7926120 5082310	Rail Adjustable Rail Splice 90° Rail Splice In-Line Rail Splice End Cap Handrail Bracket Spacer (1-1/2" F.C.) Spacer (2-1/4" F.C.) Saddle Connector Open Saddle	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube 1 ea. Adjustable from 39° to 180° 1 ea. Fixed 90° Handrail Connector In-Line Splice Round 10" Round Guardrail End Cap 316 SS Handrail Bracket for 1.9" O.D. Post 1 ea. 1.9" O.D. HR Bracket Spacer (1-1/2" Finger Clearance) 1 ea. 1.9" O.D. HR Bracket Spacer (2-1/4" Finger Clearance) Saddle Connector for Round Guardrail Open Saddle for Round Guardrail
5001010 792614 7926130 509105 7926150 794509 5083310 5083320 7926120 5082310 729610	Rail Adjustable Rail Splice 90° Rail Splice In-Line Rail Splice End Cap Handrail Bracket Spacer (1-1/2" F.C.) Spacer (2-1/4" F.C.) Saddle Connector Open Saddle Riv. Nut Install Tool	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube 1 ea. Adjustable from 39° to 180° 1 ea. Fixed 90° Handrail Connector In-Line Splice Round 10" Round Guardrail End Cap 316 SS Handrail Bracket for 1.9" O.D. Post 1 ea. 1.9" O.D. HR Bracket Spacer (1-1/2" Finger Clearance) 1 ea. 1.9" O.D. HR Bracket Spacer (2-1/4" Finger Clearance) Saddle Connector for Round Guardrail Open Saddle for Round Guardrail Rivet Nut Installation Tool
5001010 792614 7926130 509105 7926150 794509 5083310 5083320 7926120 5082310 729610	Rail Adjustable Rail Splice 90° Rail Splice In-Line Rail Splice End Cap Handrail Bracket Spacer (1-1/2" F.C.) Spacer (2-1/4" F.C.) Saddle Connector Open Saddle Riv. Nut Install Tool Assembly PNs are the UV coat	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube 1 ea. Adjustable from 39° to 180° 1 ea. Fixed 90° Handrail Connector In-Line Splice Round 10" Round Guardrail End Cap 316 SS Handrail Bracket for 1.9" O.D. Post 1 ea. 1.9" O.D. HR Bracket Spacer (1-1/2" Finger Clearance) 1 ea. 1.9" O.D. HR Bracket Spacer (2-1/4" Finger Clearance) Saddle Connector for Round Guardrail Open Saddle for Round Guardrail Rivet Nut Installation Tool ed VEFR counterparts to the PNs used for the square tube system.
5001010 792614 7926130 509105 7926150 794509 5083310 5083320 7926120 5082310 729610	Rail Adjustable Rail Splice 90° Rail Splice In-Line Rail Splice End Cap Handrail Bracket Spacer (1-1/2" F.C.) Spacer (2-1/4" F.C.) Saddle Connector Open Saddle Riv. Nut Install Tool Assembly PNs are the UV coat Bonding material should	1.9." O.D. x 1.5" I.D. x 20' Long Yellow Round Tube 1 ea. Adjustable from 39° to 180° 1 ea. Fixed 90° Handrail Connector In-Line Splice Round 10" Round Guardrail End Cap 316 SS Handrail Bracket for 1.9" O.D. Post 1 ea. 1.9" O.D. HR Bracket Spacer (1-1/2" Finger Clearance) 1 ea. 1.9" O.D. HR Bracket Spacer (2-1/4" Finger Clearance) Saddle Connector for Round Guardrail Open Saddle for Round Guardrail Rivet Nut Installation Tool

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Modular Dynarail® Handrail Systems

For those projects that require a handrail (or grab rail) system to meet code requirements, Fibergrate's Dynarail Handrail system can be used

with both Dynarail and DynaRound guardrail systems. Please see below for details and part numbers. If you require further assistance, call us or visit our website.

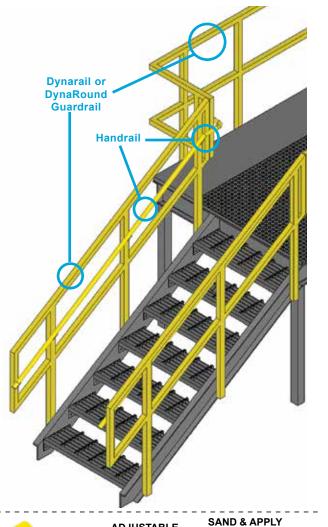




PART#	DESCRIPTION		
162728	Rail used as Handrail 1-1/2" x 1/4" x 20' Long Yellow Round Tube		
792650	Fixed 90° Handrail Connector		
792640	Adjustable Handrail Connector 1 ea. Adjustable from 39° to 180°		
522090	Handrail Splice - 1" Ø FRP Round Rod		
792660	Handrail End Cap		
794510	SS Handrail Bracket (1-1/2" Finger Clearance)		
794511	SS Handrail Bracket (2-1/4" Finger Clearance)		
794515	SS Backer Plate		
756670	1 ea. #10 x 1" Hex Head Self Tap Screw		
Development of the DNHF 40400 of sold be and and with			

Bonding material (1 Kit - PN#549100) should be ordered with each shipment of handrail material.

SI Conversions: inch = 25.4 mm 1 foot = .305 m 1 mm = .0394 inches 1 meter = 3.28 feet



ADJUSTABLE





ADJUSTABLE HANDRAIL CONNECTOR



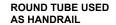
FIXED HANDRAIL CONNECTOR PN#792650



HANDRAIL CONNECTOR PN#792640 1/8" RIVETS (2) TYP ALL CONNECTIONS

EPOXY

ROUND TUBE USED AS HANDRAIL





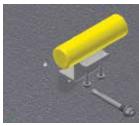




PN#794510 (FOR 1-1/2" FINGER CLEARANCE)

PN#794511 (FOR 2-1/4" FINGER CLEARANCE)

SELF TAPPING SCREWS (PN#756670) ARE REQUIRED TO ATTACH SS BRACKET TO ROUND HANDRAIL TUBE For DynaRound - see pg. 11



FOR ATTACHMENT TO A **CONCRETE WALL:** PN#794510 AND PN#794511 REQUIRE 3/8" DIA. CONCRETE ANCHOR



FOR ATTACHMENT TO AN FRP POST: PN#794510 & PN#794511 REQUIRE 3/8" DIA. HEX **HEAD BOLT & SS BACKER PLATE (PN#794515)** ON OPPOSITE SIDE OF POST TO PREVENT POST FROM BEING CRUSHED BY BOLT

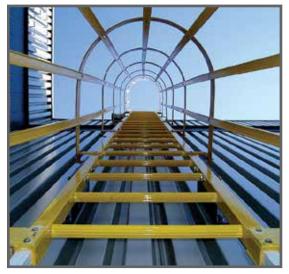
Dynarail FRP Safety Ladders

The innovative Dynarail® fiberglass reinforced plastic (FRP) safety ladder and cage system meets or exceeds

OSHA requirements. Dynarail cage components are shipped in compact kit form - not large, bulky units prone to damage. The safety cage is ready for field assembly with predrilled hoops for fast and easy attachment to the ladder and vertical safety bars.

Ladders are stocked in standard heights of 8', 10', 12', 14', 16', 18', 20' and 24' and are available in taller heights using splice kits. Ladders may be ordered with or without safety cage kits.

Safety features are built-in from the ground up. Special clip angles have been developed to securely anchor the ladder. Intermediate stand-off brackets laterally stabilize the ladder to the supporting structure on 6' centers. Ladder rungs include heavily serrated flutes for slip resistant footholds.



Technical Data (Except where noted, all materials are yellow vinyl ester, fire retardant - VEFR)

LADDER:

Maximum length without splice Maximum ladder length with cage	24'-0" 33'-6"	Outside Diameter of rung Inside Diameter of rung	1-1/4" 7/8"
(30' to step off plus 3'-6" extension)		_	
Clear inside width (inside rail to rail)	18"	Rail - outside width	1-3/4"
Outside width (outside rail to rail)	21-1/2"	Rail - wall thickness	1/4"
Rung Spacing (center to center)	12"	Weight per foot (approximately)	2.7 lbs.

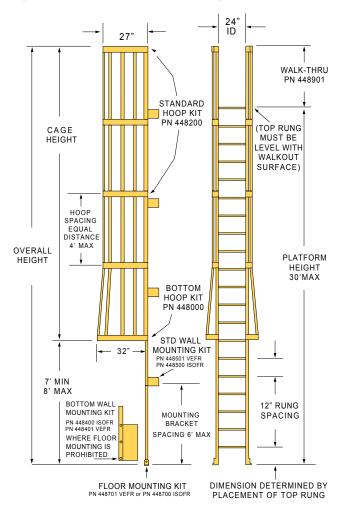
CAGE:

Product	Description	
	27" from center line of ladder rung to inside of hoop	
Standard Hoop Kit (PN 448200)	3" wide x 1/4" thick hand layup	
	Predrilled holes (with necessary bolt assemblies)	
Dettem Heen Kit	31" from center line of ladder rung to inside of hoop	
Bottom Hoop Kit (PN 448000)	3" wide x 1/4" thick hand layup	
(114440000)	Predrilled holes (with necessary bolt assemblies)	
Hoop Brackets	1/4" thick, "U" shaped hand layup	
(Included with hoop kits)	Predrilled holes (with necessary bolt assemblies)	
Vertical I-Bars (PN 446211 - 10 ft; PN 446210 - 20 ft)	I-Bar, 1-1/2" deep x 5/8" flange x 1/8" thick	
Bottom Wall Mount Bracket Kit*	2-3/16" x 8" x 3/8" angle, 18" long	
(PN 448400 ISOFR Dk Gray, PN 448401 VEFR Beige) Required when ladder cannot be floor mounted	Two per set (with necessary bolt assemblies)	
	2-3/16" x 8" x 3/8" angle, 6" long	
Wall Mount Bracket Kit* (PN 448500 ISOFR Dk Gray, PN 448501 VEFR Beige)	7" from wall to center of rung	
(114 440000 1001 11 DK Oldy, 114 440001 VEH K Deige)	Two per set (with necessary bolt assemblies)	
Floor Mount Clip Kit*	4" x 4" x 3/8" angle, 2-3/4" long	
(PN 448700 ISOFR Dk Gray, PN 448701 VEFR Beige)	Two per set (with necessary bolt assemblies)	

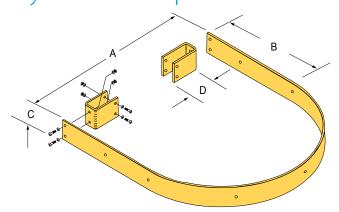
^{*}NOTE: Wall mount brackets and floor mount clips are predrilled with 9/16" diameter holes for 1/2" diameter anchor bolts only. Anchor bolts not included.

Dynarail® FRP Safety Ladders

Dynarail® Ladder System Data



Dynarail® Hoop Data



Hoop Kit	PART NUMBER	Α	В	С	D
Bottom	448000	35"	16"	3"	8.5"
Standard	448200	27"	16"	3"	4.5"

Component Selection Guide

Cage Assembly Components

	Hoops Required		Vertical I-Bars Requir	
Cage Height			10' Vertical I-Bar PN 446211	20' Vertical I-Bar PN 446210
3' 0"	1	1	3	0
3' 6" to 4' 0"	1	1	1	1
4' 7-1/2"	1	1	4	0
4' 7-1/2" to 5' 3"	2	1	4	0
5' 6"	2	1	4	0
6' 0" to 6' 6"	2	1	0	2
7' 0"	2	1	2	2
7' 6"	2	1	0	3
8' 0" to 8' 10-1/4"	2	1	7	0
8' 10-1/4" to 10' 0"	3	1	7	0
10' 6" to 13' 1"	3	1	0	5
13' 1"	4	1	0	5
13' 6" to 14'	4	1	3	4
14' 6" to 17' 3-3/4"	4	1	0	7
17' 3-3/4" to 20' 0"	5	1	0	7
20' 0"	5	1	0	7
20' 6" to 21' 7/12"	5	1	1	8
21' 7/12" to 22' 6"	6	1	1	8
23' 0" to 24' 0"	6	1	4	7
24' 6" to 25' 10-1/2"	6	1	1	10
25' 10-1/2" to 26' 6"	7	1	1	10

Ladder Mounting Accessories

Ladder Height ISOFR-DK GRAY VEFR - BEIGE	Floor Mount Kits Required PN 448700 ISOFR PN 448701 VEFR	Bottom Wall Mount Kits PN 448400 ISOFR PN 448401 VEFR	Wall Mount Kits Required PN 448500 ISOFR PN 448501 VEFR
0" to 6"	1	1	1
6' 6" to 12' 0"	1	1	2
12' 6" to 18' 0"	1	1	3
18' 6" to 24' 0"	1	1	4
24' 6" to 30' 0"	1	1	5
30' 6" to 36' 0"	1	1	6

Ladder and Accessories

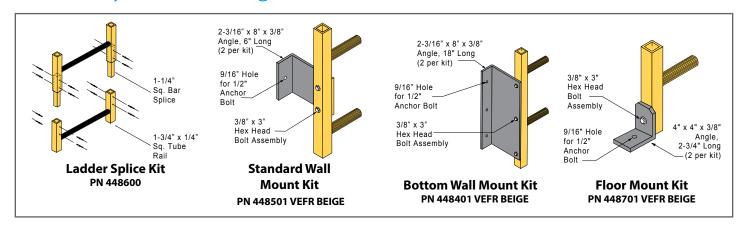
	oto on longun,		
Length*	Part Number		
8'	444508		
10'	444510		
12'	444512		
14'	444514		
16'	444516		
18'	444518		
20'	444520		
24'	444524		
Accessories			
Description	Part Number		
Ladder Rail Splice Kit	448600		
24" Wide Walk-thru Kit	448901		

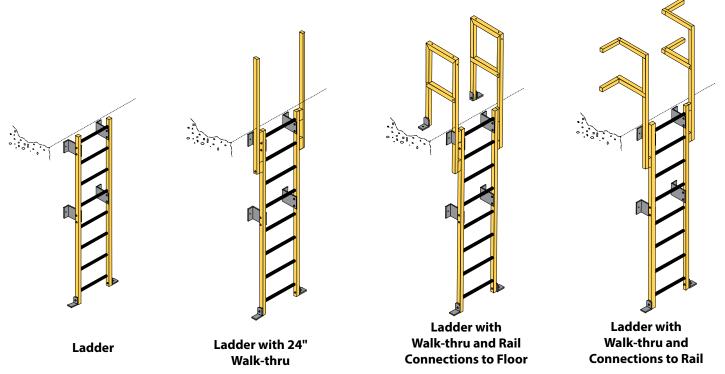
^{*}Field Cut to size

Note: Top rung step-off must be even with upper walking surface

Dynarail® FRP Safety Ladders

Assembly & Mounting Details











Fibergrate Products & Services



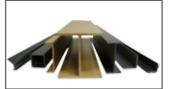
Fibergrate® Molded Grating

Fibergrate® molded gratings are designed to provide the ultimate in reliable performance, even in the most demanding conditions. Fibergrate offers the widest selection in the market with multiple resins and more than twenty grating configurations available in many panel sizes and surfaces.



Safe-T-Span® Pultruded Industrial & Pedestrian Gratings

Combining corrosion resistance, long-life and low maintenance, Safe-T-Span® provides unidirectional strength for industrial and pedestrian pultruded grating applications.



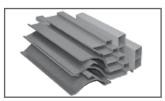
Dynaform® Structural Shapes

Fibergrate offers a wide range of standard Dynaform® pultruded structural profiles for industrial and commercial use, including I-beams, wide flange beams, round and square tubes, bars, rods, channels, leg angles and plate.



Dynarail® & DynaRound™ Guardrail, Handrail & Ladder

Easily assembled from durable components or engineered and prefabricated to your specifications, Dynarail® square tube and DynaRound™ round tube railing systems and Dynarail safety ladder systems meet or exceed OSHA and strict building code requirements for safety and design.



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Combining Fibergrate's design, manufacturing and fabrication services allows Fibergrate to offer custom composite solutions to meet our client's specific requirements. Either through unique pultruded profiles or custom open molding, Fibergrate can help bring your vision to reality.



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Combining engineering expertise with an understanding of fiberglass applications, Fibergrate provides turnkey design and fabrication of fiberglass structures, including platforms, catwalks, stairways, railings and equipment support structures.



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Whether a customer requires a platform in a mine in South Africa to grating on an oil rig in the North Sea, or walkways in a Wisconsin cheese plant to railings at a water treatment facility in Brazil; Fibergrate has sales and service locations throughout the world to meet the needs and exceed the expectations of any customer.

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